# SHUTTLE CRITICAL ITEMS LIST - ORBITER

SUBSYSTEM : EPD&C - AFT-RCS FMEA NO 05-6KA-2254F -1 REV:11/03/87

ASSEMBLY : AFT MCA 1,2 P/N RI

:JANTXV1N4246

P/N VENDOR: QUANTITY :8

: EIGHT

CRIT. FUNC: CRIT. HDW:

**VEHICLE** 102 103 104 EFFECTIVITY: Х X

PHASE(S): PL X LO X OO X DO X LS X

PREPARED BY:

DES D SOVEREIGN J BEEKMAN

REL QΕ

DES TO S. S. C. S. C.

Mond College 11-14-17 RÉL.

REDUNDANCY SCREEN: A-PASS B-FAIL C-PASS APPROVED BY (NASA) SSM

RELALL the fores 12457 ~ 1/1-1/4 OE PE <del>SCI</del>∕CUL II -ic ×

Trus va . [ . 5 - 464.

EADLE SENT FOR I WAR might

ITEM:

BLOCKING DIODE (1 AMP) - LEFT AND RIGHT AFT RCS FUEL AND OXIDIZER TANK ISOLATION VALVES 3/4/5 A AND B CONTROL CIRCUITS (MANUAL CLOSE/OPEN INHIBIT).

## FUNCTION:

PROVIDES BLOCKING BETWEEN DUAL STIMULI (FROM GENERAL PURPOSE COMPUTER (GPC) CLOSE AND MANUAL SWITCH CLOSE) TO HYBRID RELAY INHIBIT LOGIC INPUTS FOR THE CONTROL OF 3 PHASE AC VOLTAGE TO THE FUEL AND OXIDIZER TANK ISCLATION VALVES 3/4/5 A AND B DRIVE MOTORS. - 54V76A114A2CR9,10,36,37. 55V76A115A1CR19,20,51,54. OV-103 & SUBS - 54V76A114A1CR123,124. 54V76A114A2CR22,23.

55V76A115A1CR84,87. 55V76A115A2CR16,17.

#### FAILURE MODE:

OPEN, FAILS TO CONDUCT, HIGH RESISTANCE

# CAUSE(S):

THERMAL STRESS, MECHANICAL SHOCK, VIBRATION

#### EFFECT(S) ON:

- (A) SUBSYSTEM (B) INTERFACES (C) MISSION (D) CREW/VEHICLE
- (A) LOSS OR DEGRADATION OF ABILITY TO ENERGIZE THE AFFECTED VALVE DRIVE RELAY INHIBIT LOGIC CIRCUITRY.
- (B) THE AFFECTED LOGIC INPUT CANNOT INHIBIT THE VALVE DRIVE "OPEN" CIRCUITRY - NO EFFECT, NO "OPEN" COMMAND IS PRESENT TO INITIATE DRIVE OPERATION.
- (C.D) NO EFFECT.

Carlotte and a second

#### SHUTTLE CRITICAL ITEMS LIST - ORBITER

JBSYSTEM : EPD&C - AFT-RCS FMEA NO 05-6KA-2254F -1 REV:11/03/87

(E) FUNCTIONAL CRITICALITY EFFECT - VALVE WILL CHATTER OFF THE CLOSE STOP. POSSIBLE LOSS OF CREW/VEHICLE DUE TO CONTINUOUS MOTOR OPERATION IN CONJUNCTION WITH A POSSIBLE BELLOWS LEAK LEADING TO VALVE RUPTURE AND PROPELLANT RELEASE. REQUIRES 2 OTHER FAILURES (DIODE SHORT, BELLOWS LEAK) BEFORE THE EFFECT IS MANIFESTED. A BELLOWS LEAK IS UNDETECTABLE EXCEPT BY PERFORMING A SNIFF CHECK OF THE VALVE'S ACTUATOR ON THE GROUND.

### ISPOSITION & RATIONALE:

- (A) DESIGN (B) TEST (C) INSPECTION (D) FAILURE HISTORY (E) OPERATIONAL USE
- (A-D) FOR DISPOSITION AND RATIONALE REFER TO APPENDIX F, ITEM NO. 3 -DIODE.
- (B) GROUND TURNAROUND TEST

  COMPONENT CHECKED OUT EVERY FLIGHT DURING GROUND TURNAROUND. THE TESTING CONSISTS OF CYCLING VALVE MANUAL SWITCHES AND/OR SENDING GENERAL PURPOSE COMPUTER (GPC) COMMANDS TO CYCLE VALVES OR HEATERS WHILE MONITORING VEHICLE INSTRUMENTATION TO DETERMINE IF COMPONENTS HAVE FAILED.
- (E) OPERATIONAL USE
  NO ACTION FOR FIRST FAILURE NOT DETECTABLE. IF CONTINUOUS POWER
  SITUATION EXISTS, REMOVE POWER FROM RELAY BY PLACING MANUAL SWITCH IN
  GPC POSITION.